



Distributor of MS & GI ERW Pipe & Pipe Fittings



# MS/ERW PIPE

MS Pipe and MS Tube refers to Mild Steel Pipe or a Mild Steel Tubes. Mild Steel (MS) pipes are manufactured using low carbon (less than 0.25%) steel. Due to low carbon content the pipes do not harden and are easy to use. As MS Pipes are made from mild steel they can easily be welded and formed in various shapes and sizes for pipelining and tubing purposes. These are generally used for drinking water supply i.e. Plumbing, Firefighting, HVAC but can also be used in various other Industrial and Engineering applications. These pipes are usually coated with other metals/ paints/ varnish etc to prevent it from rusting but extra care should be taken to prevent it under extreme conditions.

### **APPLICATIONS AND USES**

They are used in Plumbing, Firefighting, HVAC, Industrial and Engineering Sectors. Some applications are mentioned below.



BRIDGES



FIRE HYDRANT SYSTEM



**SWAGED POLES** 



**TELECOM TOWERS** 



SCAFFOLDINGS



**INDUSTRIAL SHED** 

SIZE			ROUND PIPE (KG/MTR)																			
			THICKNESS																			
	OD	1	1.2	1.4	1.6	1.8	2	2.2	2.4	2.6	2.8	3	3.2	3.4	3.6	3.8	4	4.2	4.4	4.6	4.8	5
15MM	21.3	0.50	0.59	0.69	0.78	0.87	0.95	1.04	1.12	1.20	1.28	1.35	1.43	1.50	1.57	1.64	1.71	1.77	1.83	1.89	1.95	2.0
20MM	26.7	0.63	0.75	0.87	0.99	1.11	1.22	1.33	1.44	1.55	1.65	1.75	1.85	1.95	2.05	2.15	2.24	2.33	2.42	2.51	2.59	2.1
25MM	33.4	0.80	0.95	1.10	1.25	1.40	1.55	1.69	1.83	1.97	2.11	2.25	2.38	2.52	2.65	2.77	2.90	3.02	3.15	3.27	3.39	3.5
32MM	42.4	1.02	1.22	1.42	1.61	1.80	1.99	2.18	2.37	2.55	2.73	2.91	3.09	3.27	3.44	3.62	3.79	3.96	4.12	4.29	4.45	4.
40MM	48.3	1.17	1.39	1.62	1.84	2.06	2.28	2.50	2.72	2.93	3.14	3.35	3,56	3.76	3.97	4.17	4.37	4.57	4.76	4.96	5.15	5.
50MM	60.3	1.46	1.75	2.03	2.32	2.60	2.88	3.15	3.43	3.70	3.97	4.24	4.51	4.77	5.03	5.29	5.55	5.81	6.07	6.32	6.57	6.
65MM	76.1	1.85	2.22	2.58	2.94	3.30	3.65	4.01	4.36	4.71	5.06	5.41	5.75	6.10	6.44	6.78	7.11	7.45	7.78	8.11	8.44	8.
80MM	88.9	2.17	2.60	3.02	3.44	3.87	4.29	4.70	5.12	5.53	5.95	6.36	6.76	7.17	7.57	7.98	8.38	8.77	9.17	9.56	9.96	10.
100MM	114.3	2.79	3.35	3.90	4.45	4.99	5.54	6.08	6.62	7.16	7.70	8.23	8.77	9.30	9.83	10.36	10.88	11.40	11.93	12.44	12.96	13.
125MM	139.7	3.42	4.10	4.77	5.45	6.12	6.79	7.46	8.13	8.79	9.45	10.11	10.77	11.43	12.08	12.74	13.39	14.03	14.68	15.33	15.97	16.
150MM	165.2	4.05	4.85	5.66	6.46	7.25	8.05	8.84	9.64	10.43	11.21	12.00	12.78	13.57	14,35	15.13	15.90	16.68	17.45	18.22	18.99	19.
200MM	219.1	5.38	6.45	7.52	8.58	9.65	10.71	11.77	12.83	13.88	14.94	15.99	17.04	18.09	19.13	20.18	21.22	22.26	23.30	24.33	25.37	26.
250MM	273	6.71	8.04	9.38	10.71	12.04	13.37	14.69	16.02	17.34	18.66	19.98	21.29	22.61	23.92	25.23	26.54	27.84	29.15	30.45	31.75	33.
300MM	323.9	7.96	9.55	11.13	12.72	14.30	15.88	17.45	19.03	20.60	22.17	23.74	25.31	26.87	28.44	30.00	31.56	33.11	34.67	36.22	37.77	39.
350MM	355.6	8.74	10.49	12.23	13.97	15.71	17.44	19.17	20.91	22.63	24.36	26.09	27.81	29.53	31.25	32.97	34.68	36.40	38.11	39.82	41.53	43.
400MM	406.4	10.00	11.99	13.98	15.97	17.96	19.95	21.93	23.91	25.89	27.87	29.85	31.82	33.79	35.76	37.73	39.70	41.66	43.62	45.58	47.54	49.
450MM	457.2	11.25	13.49	15.74	17.98	20.22	22.45	24.69	26.92	29.15	31.38	33.60	35.83	38.05	40.27	42.49	44.71	46.92	49.13	51.34	53.55	55.
500MM	508	12.50	15.00	17.49	19.98	22.47	24.96	27.44	29.93	32.41	34.89	37.36	39.84	42.31	44.78	47.25	49.72	52.18	54.65	57.11	59.57	62.

#### OD-THICKNESS\*THICKNESS\*0.0246615 == KG PER METER

OD	219.1	273	323.9	355.6	406.4	457.2	508
THICKNESS	200 (8")	250 (10")	300 (12")	350 (14")	400 (16")	450 (18")	500 (20")
4	21.22	26.54	31.56	34.68	39.70	44.71	49.72
4.5	23.82	27.65	35.45	38.96	44.60	50.24	55.88
5	26.40	30.41	39.32	43.23	49.50	55.76	62.02
5.5	28.97	33.10	43.19	47.49	54.38	61.27	68.16
5.8	30.51	34.69	45.50	50.03	57.30	64.57	71.83
6	31.53	35.73	47.04	51.73	59.25	66.76	74.28
6.35	33.32	37.53	49.73	54.69	62.65	70.60	78.56
6.5	34.08	38.30	50.88	55.96	64.10	72.25	80.39
7	36.61	40.81	54.71	60.18	68.95	77.72	86.49
7.5	39.14	43.26	58.52	64.39	73.78	83.18	92.57
8	41.65	45.64	62.32	68.58	78.60	88.62	98.65
8.5	44.15	47.97	66.12	72.76	83.41	94.06	104.71
9	46.63	50.24	69.89	76.93	88.20	99.48	110.75
9.5	49.11	52.45	73.66	81.09	92.99	104.89	116.79
10	51.57	54.61	77.41	85.23	97.76	110.29	122.81

#### MTR PER TONS

			MILITALLIN	10143			
OD	219.1	273	323.9	355.6	406.4	457.2	508
THICKNESS	200 (8")	250 (10")	300 (12")	350 (14")	400 (16")	450 (18")	500 (20")
4	47.13	37.68	31.69	28.83	25.19	22.37	20.11
4.5	41.99	36.16	28.21	25.66	22.42	19.90	17.90
5	37.88	32.89	25.43	23.13	20.20	17.93	16.12
5.5	34.52	30.21	23.15	21.06	18.39	16.32	14.67
5.8	32.78	28.83	21.98	19.99	17.45	15.49	13.92
6	31.71	27.99	21.26	19.33	16.88	14.98	13.46
6.35	30.01	26.64	20.11	18.28	15.96	14.16	12.73
6.5	29.34	26.11	19.65	17.87	15.60	13.84	12.44
7	27.31	24.51	18.28	16.62	14.50	12.87	11.56
7.5	25.55	23.12	17.09	15.53	13.55	12.02	10.80
8	24.01	21.91	16.05	14.58	12.72	11.28	10.14
8.5	22.65	20.85	15.13	13.74	11.99	10.63	9.55
9	21.44	19.90	14.31	13.00	11.34	10.05	9.03
9.5	20.36	19.06	13.58	12.33	10.75	9.53	8.56
10	19.39	18.31	12.92	11.73	10.23	9.07	8.14



A Hollow Structural Section, or HSS, is a type of metal with a hollow tubular section. These sections can be circular (CHS), square (SHS) or rectangular (RHS). Hollow Structural Sections, especially RHS steel is commonly used in welded steel frames while SHS and CHS are more often used in columns. Hollow Steel Sections are also commonly used as beams. These are manufactured through the process where flat steel plate is slowly changed in shape to achieve round where the edges are presented to weld. Then, the edges are welded together to form the master tube. This master tube, which is also referred as mother tube goes through a sequence of shaping stands, which form the final square or rectangular shape.

#### **APPLICATIONS AND USES**

The applications of RHS and SHS Pipes are quite similar to MS Pipe. Some different applications are mentioned below.



**RAILWAY COACHES** 



HOARDINGS



**ROAD DIVIDERS** 



**CRANES** 



**BUS BODY STRUCTURE** 



**AIRPORTS** 

#### SQUARE (KG/MTR) **THICKNESS** SIZE (MM) 1 1.2 1.4 1.6 1.8 2 2.2 2.4 2.6 2.8 3 3.2 3.4 3.6 3.8 4 4.2 4.4 4.6 4.8 5 OD 19X19 24.2 0.79 0.99 1.10 1.19 1.29 1.39 1.48 1.57 1.66 1.74 1.83 1.91 1.99 2.07 2.22 2.37 25X25 31.85 0.76 1.05 1.19 1.33 1.47 1.61 1.74 1.88 2.01 2.13 2.26 2.39 2.51 2.75 2.86 3.31 0.91 2.63 2.98 3.09 3.20 30X30 38.22 0.92 1.44 1.62 1.79 2.28 2.45 2.61 2.76 2.92 3.07 3.38 3.52 4.10 32X32 40.76 0.98 1.17 1.36 1.55 1.73 1.91 2.09 2.27 2.45 2.62 2.79 2.96 3.13 3.30 3.46 3.63 3.79 3.95 4.10 4.26 4.41 38X38 48.41 1.17 1.40 1.62 1.85 2.07 2.29 2.51 2.72 2.94 3.15 3.36 3.57 3.77 3.98 4.18 4.38 4.58 4.78 4.97 5.35 50X50 63.69 3.34 4.20 4.49 4.77 5.61 1.55 1.85 2.15 2.45 2.75 3.04 3.63 3.92 5.06 5.34 5.89 6.16 6.43 6.70 6.97 7.24 60X60 76.43 2.23 2.59 2.95 3.31 3.67 4.03 4.38 4.73 5.08 5.43 5.78 6.12 6.47 6.81 7.15 7.48 7.82 8.15 8.48 8.81 72X72 91.72 4.43 4.86 6.56 9.07 3.56 3.99 5.29 5.71 6.14 6.99 7.41 7.82 8.24 8.65 9.48 9.88 10.29 10.69 2.24 2.68 3.12 95.54 75X75 2.33 2.79 3.25 3.71 4.16 4.61 5.06 5.51 5.96 6.40 6.85 7.29 7.73 8.16 8.60 9.03 9.46 9.89 10.32 10.74 11.16 80X80 2.98 3.47 3.96 4.44 4.93 5.41 5.89 6.84 7.32 7.79 8.26 8.73 9.19 9.66 10.12 10.58 11.04 11.50 6.37 11.95 91.5X91.5 116.6 2.85 3.41 3.98 4.54 5.09 5.65 6.20 6.76 7.31 7.86 8.40 8.95 9.49 10.03 10.57 11.10 11.64 12.17 | 12.70 | 13.23 | 13.76 100X100 127.4 3.12 3.73 4.35 4.96 5.57 6.18 6.79 7.40 8.00 8.60 9.20 9.80 10.40 10.99 11.58 12.17 12.76 13.35 13.93 14.51 113.5X133.5 144.6 5.64 6.34 9.79 10.48 11.16 11.84 12.52 13.19 13.87 14.54 15.21 15.88 16.55 3.54 4.24 4.94 7.03 7.73 8.42 9.10 17.21 132X132 168.2 11.42 12.22 13.02 13.81 14.61 15.40 16.19 16.98 8.20 9.00 9.81 10.62 150X150 191.1 6.55 8.40 10.25 11.17 12.09 13.00 13.92 14.83 15.74 16.64 17.55 18.45 19.36 20.26 4.69 5.62 7.48 9.33 21.16 22.05 22.95 175X175 222.9 5.47 6.56 7.65 8.73 9.82 10.90 11.98 13.05 14.13 15.20 16.27 17.34 18.41 19.47 20.54 21.60 22.66 23.71 180X180 229.3 8.98 10.10 11.21 12.32 13.43 14.54 15.64 16.74 17.84 18.94 20.04 21.13 22.22 23.32 24.40 25.49 26.58 27.66 5.63 6.75 7.87 200X200 254.8 6.26 8.75 | 9.99 | 11.23 | 12.47 | 13.70 | 14.94 | 16.17 | 17.40 | 18.63 | 19.85 | 21.08 | 22.30 | 23.52 | 24.74 | 25.95 | 27.17 | 28.38 | 29.59 | 30.80

-			1-1			- 1				REC	TANG	SLE (	KG/N	RECTANGLE (KG/MTR)														
SIZE (MM)										111	TH	CKN	ESS															
	OD	1	1.2	1.4	1.6	1.8	2	2.2	2.4	2.6	2.8	3	3.2	3.4	3.6	3.8	4	4.2	4.4	4.6	4.8	5						
40X25	41.4	1.00	1.19	1.38	1.57	1.76	1.94	2.13	2.31	2.49	2.67	2.84	3.01	3.19	3.36	3.52	3.69	3.85	4.02	4.17	4.33	4.49						
50X25	47.77	1.15	1.38	1.60	1.82	2.04	2.26	2.47	2.69	2.90	3.11	3.31	3.52	3.72	3.92	4.12	4.32	4.51	4.71	4.90	5.09	5.27						
60X40	63.69	1.55	1.85	2.15	2.45	2.75	3.04	3.34	3.63	3.92	4.20	4.49	4.77	5.06	5.34	5.61	5.89	6.16	6.43	6.70	6.97	7.24						
66X33	63.06	1.53	1.83	2.13	2.43	2.72	3.01	3.30	3.59	3.88	4.16	4.44	4.72	5.00	5.28	5.55	5.83	6.10	6.36	6.63	6.90	7.16						
75X25	63.69	1.55	1.85	2.15	2.45	2.75	3.04	3.34	3.63	3.92	4.20	4.49	4.77	5.06	5.34	5.61	5.89	6.16	6.43	6.70	6.97	7.24						
80X40	76.43	1.86	2.23	2.59	2.95	3.31	3.67	4.03	4.38	4.73	5.08	5.43	5.78	6.12	6.47	6.81	7.15	7.48	7.82	8.15	8.48	8.81						
96X48	91.72	2.24	2.68	3.12	3.56	3.99	4.43	4.86	5.29	5.71	6.14	6.56	6.99	7.41	7.82	8.24	8.65	9.07	9.48	9.88	10.29	10.69						
100X50	95.54	2.33	2.79	3.25	3.71	4.16	4.61	5.06	5.51	5.96	6.40	6.85	7.29	7.73	8.16	8.60	9.03	9.46	9.89	10.32	10.74	11.16						
122X61	116.6	2.85	3.41	3.98	4.54	5.09	5.65	6.20	6.76	7.31	7.86	8.40	8.95	9.49	10.03	10.57	11.10	11.64	12.17	12.70	13.23	13.76						
145X82	144.6	3.54	4.24	4.94	5.64	6.34	7.03	7.73	8.42	9.10	9.79	10.48	11.16	11.84	12.52	13.19	13.87	14.54	15.21	15.88	16.55	17.21						
150x75	143.3	3.51	4.21	4.90	5.59	6.28	6.97	7.66	8.34	9.02	9.70	10.38	11.06	11.73	12.40	13.07	13.74	14.41	15.07	15.74	16.40	17.05						
150x100	159.2	3.90	4.68	5.45	6.22	6.99	7.76	8.52	9.28	10.04	10.80	11.56	12.31	13.07	13.82	14.57	15.31	16.06	16.80	17.54	18.28	19.02						
172X92	168.2	4.12	4.94	5.76	6.57	7.38	8.20	9.00	9.81	10.62	11.42	12.22	13.02	13.81	14.61	15.40	16.19	16.98	17.77	18.55	19.34	20.12						
200X100	191.1	4.69	5.62	6.55	7.48	8.40	9.33	10.25	11.17	12.09	13.00	13.92	14.83	15.74	16.64	17.55	18.45	19.36	20.26	21.16	22.05	22.95						

## GI PIPE

Galvanised Iron (GI) Pipes are manufactured using mild steel strips of Low Carbon Steel Coils. The strips are passed through a series of fin rolls to give them a circular shape. The slit ends of the strips are then welded together by continuously passing high frequency electric current across the edges. The welded steel pipes are then passed through sizing sections where any dimensional deviations are corrected. The pipes are then cut into desired lengths by automatic cutting machines. The tubes are then pressure tested for any leaks randomly. The galvanization and varnishing of pipes are done as per specific requirements.

#### **APPLICATIONS AND USES**

The GI Pipes are generally used for distribution of treated or raw water in rural or urban areas. These pipes are cheaper, light weight and easy to handle.

- · Water and Sewage Pipes
- · Electric Poles
- Structural Purposes
- Engineering Purposes
- Automotive Purposes
- · Oil and Gas Transmissions

Some of the applications of these pipes are mentioned below.



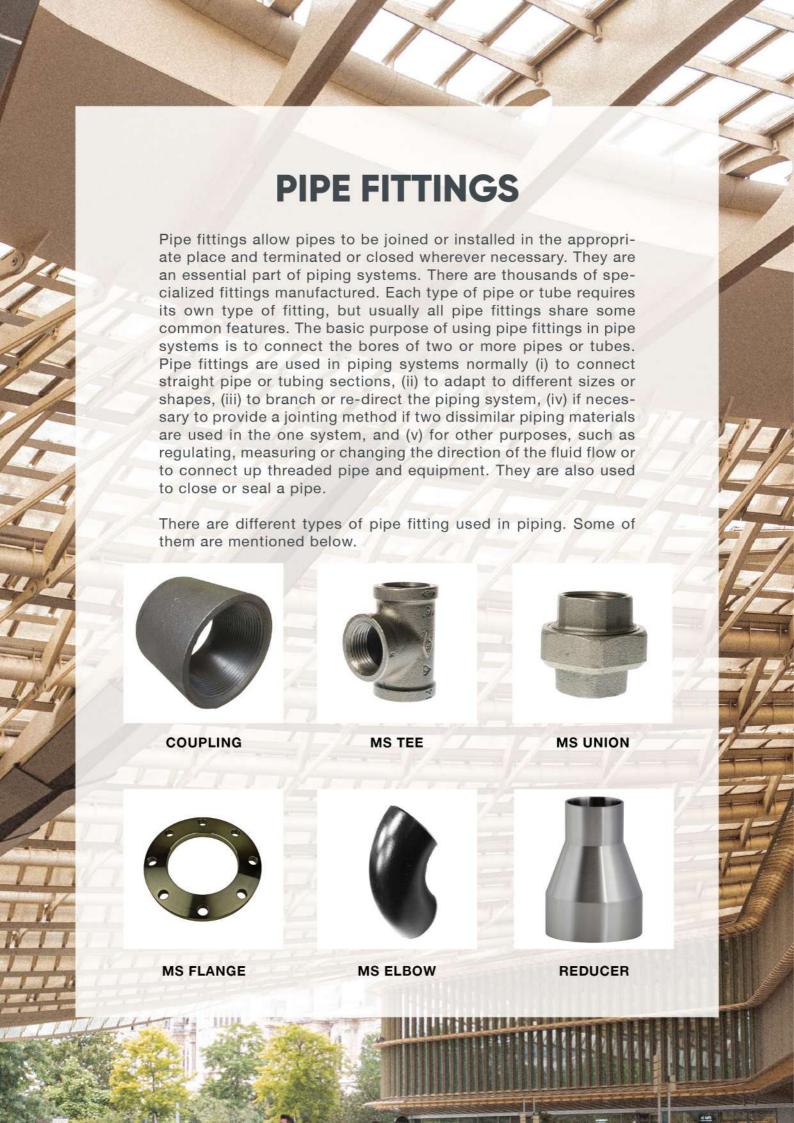
STRUCTURAL EQUIPMENTS



WATER AND SEWAGE SYSTEM



PETROCHEMICAL INDUSTRY







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